



# HIDRAGRUP

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## PRESSES

### 300 TN PRESS.

#### Main Characteristics.

Extracting force.	30 Tn (upper tool included without upper plate).
Clamping system of the upper plate.	Each cycle (with 1 system SITEMA).
Maxim work pressure.	3000 kN.
Annexes (for cold tools).	2 Upper + 2 Lower.

#### Speed.

Fast descent speed.	min. 300 mm/s.
Slow descent speed.	50 mm/s.
Working descent speed.	1 to 11 mm/s adjustable.
Press closing time.	6 sec.
Slow ascent speed.	35 mm/s (mini).
Fast ascent speed.	200 mm/s (mini).
Press opening time.	6 sec.
Operator protection.	Front light barriers.
Rear protection.	Rear roller door.

#### Electrical.

PLC: Siemens.
Extra card for Profibus connectivity.
HMI panel.