



HIDRAGRUP

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PRESSES

10 Tn Press (Hydraulic)



Main Characteristics

Dimensions (mm)	3250 x 2250 x 4850 mm
Working area (mm) - starting from	2100 x 1200 mm
Distance between lower & upper plates (mm)	1900
Max upper tool weight (Kg)	2000
Max. lower tool weight (Kg)	4000
Columns (mm)	Ø100
Rear door	Roller type
Lateral protections	Plexiglass sheets
Service Platform	On top
Manometers	Checkin zero pressure
Ladder	Left / Right

Hydraulic equipment

Location	Upper platform
Tubes	Rigid
Cylinder stroke (mm)	1200 mm
Cylinder pressure (kN)	2 x 50
Dynamic Speed control	Yes
Pressure control	Yes
Safety system	Antifall system

Electrical installation "Electrical cabinet with all required protection elements. PLC SIEMENS with 48 outputs & 56 inputs . Operators control panel integrates buttons and a HMI 7""

Communications

Profinet	Standard
Profibus	Optional
Profisafe	Optional

Optional items	Linear/Rotary tool change system	Side channel blower
	Integrated IR oven	Hydraulic tool clamping (automatic)
	Hydraulic lines to plates for tool services	Robotic arms
	Vacuum pump	